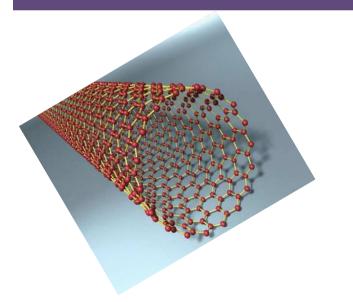
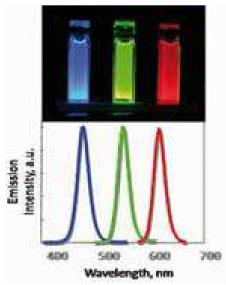
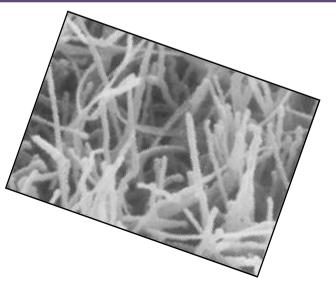
Introduction to Nanomaterials & Nanotechnology

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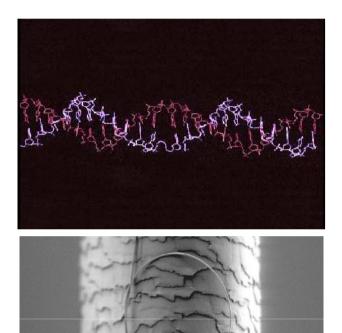
What is nanotechnology?

- The word 'nano' derives from the Greek <u>νᾶνος</u> (Latin *nanus*), meaning "dwarf".
- <u>"The science of manipulating atoms and molecules to</u> make new materials and devices".
- An emerging, **interdisciplinary field** involving:
 - Chemistry
 - Physics
 - Biology
 - Engineering
 - Materials Science
 - Computer Science
- Occurs at the 1-100 nanometer range at least in one dimension.

How big is "nano"?

- It is a millionth of a millimetre or a billionth of a metre i.e. 1nm = 10⁻⁹ m.
- The nanoscale is **1000 times smaller** than the micro meter.
- [1 uM = 1000 nM; 10 lakhs=1 million; 1000 million = 100 crore = 1 billion]
- Atom: ~0.1 nanometers.
- 10 H atoms placed side by side make 1 nm.

- DNA double-helix: ~2 nm in diameter.
- Human hair: 50,000–100,000 nm in diameter.
- One piece of paper: ~100,000 nanometers thick.



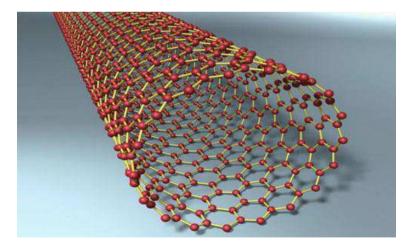
- Girl 1.5m (5ft) tall: ~1500 millions nanometers tall.
- (1ft ≈ 0.3m; 1" ≈ 0.0254m)

What's so special about the nanoscale?

 Gold is golden at macro and micro scale, but at nanoscale colour and reactivity changes.



- Metallic copper is transparent on the nanoscale.
- Carbon, which is quite soft in its normally occurring form (graphite), becomes incredibly hard when it's tightly packed into a nanoscopic arrangement called a **nanotube**.



Much more stronger than steel of the same diameter.

History of Nanoscience:

 Roman glass workers (4th Century) produced the "Lycurgus cup"- made from soda lime glass stained with the Au and Ag nano Particles -looks green (in reflected light) and red (in transmitted light).
 At Medieval Age: The colourful window stained with different coinage metal

nanoparticles.

In the 17th Century extremely strong but flexible Damascus sword was prepared by using CNTs and iron carbide (Fe₃C) nanowire. These were extraordinarily strong enough to bend from hill to tip.

Ref. book: An Introduction to Nanomaterials and Nanoscience by A. K. Das & M. Das, C.B.S. Publishers & Distributers Pvt. Ltd., 2017





- Michael Faraday (1857) → explained the colour of origin of glass windows from the presence of metal nanoparticles. He prepared the red coloured gold nanoparticles (preserved in the Royal Institution, London).
- J.C. Maxwell (1867) → proposed the concept of a tiny called 'Maxwell's Demon'.
- G. Mie (1908) → explained the variation of colour glasses with the size of the metal particles dispersed in the glasses.
- R.A. Zsigmondy (first decade of the 20th century) → studied on the optical properties of gold and other nanoparticles and won the 1926 Nobel Prize in Chemistry for his work.
- In 1959, American physicist <u>Richard Feynman</u> in a famous speech "*There's plenty of room at the bottom*," gave the idea about nanotechnology; envisioned the possibility and potentiality of nanotechnology.

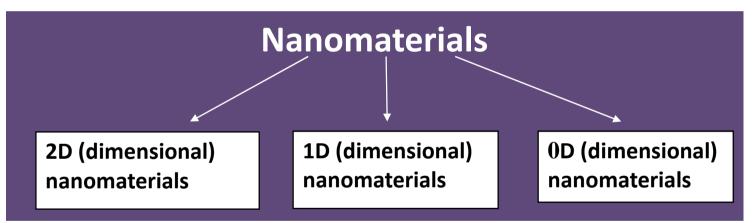


 Gordon E. Moore (1965), the co-founder of Intel Corporation, made an amazing forecast: the number of transistors on a chip of given area would double in every 1.5 yrs i.e. the dimension of a transistor size decreases by a factor 2 in every 1.5 yrs. His prediction indicated that today's transistors would lie in the nanoregime.

- 1974, Japanese engineering professor Norio
 Taniguchi had named this field
 "nanotechnology."
- In 1980, Dr. K. Eric Drexler first published his groundbreaking book 'Engines of Creation: The Coming Era of Nanotechnology'.
- In 1991, carbon nanotubes were discovered by another Japanese scientist, Sumio lijima.
- In <u>2016</u>, <u>Nobel Prize in Chemistry</u>: Jean-Pierre Sauvage, Sir J. Fraser Stoddart, and Bernard Feringa, for the novel idea of turning molecules into machines.

Different Types of Nanomaterials:

- Nanomaterials depending on the number of directions of quantum confinement (QC)*:
- ➤ 3D-bulk system → all the three dimensions are in the macroscopic range
- > Nanomaterials \rightarrow at least one dimension is in the nanoregime (1-100nm) to introduce the quantum confinement effect.



➤ 2D (dimensional) nanomaterials → QC occurs in one direction i.e. this direction remain in nanoregime (1-100 nm).

e.g. Ultrathin film, ultrathin layer etc.

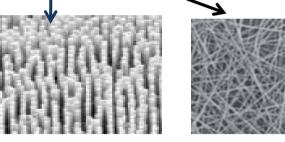
* Ref. book: An Introduction to Nanomaterials and Nanoscience by A. K.

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Different Types of Nanomaterials:

- ➤ 1D (dimensional) nanomaterials → QC occurs in two direction i.e. these two directions remain in nanoregime (1-100 nm).
 - e.g. nanotubes, nanorods, nanowires, etc.





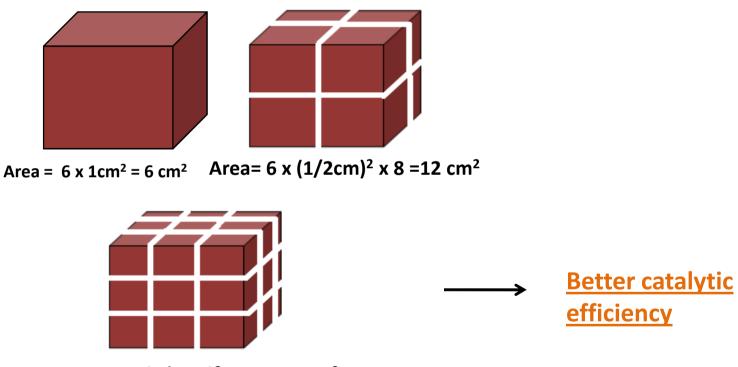
➢ OD (dimensional) nanomaterials → QC occurs in all the three direction i.e. these three directions remain in nanoregime (1-100 nm).

e.g. quantum dot – nanoparticles, nanocubes etc.



Some Reasons for special properties of nanoscale materials

• Increase of Surface area/Volume ratio



Area= 6 x (1/3cm)² x 27 =18 cm²

If a bulk material is subdivided into an ensemble of individual nanomaterials, the total volume rer the same, but the **collective surface area is greatly increased**. This is schematically shown in **Figure**

Some Reasons for special properties of nanoscale materials

• Small size effect (Quantum size effect)

- ✓ The particles are so small that electrons are not free to move about as in bulk gold. As the movement is restricted, the particles react differently with light. → <u>Tunable fluorescent emission</u>
- ✓ Electronic states are quite different from bulk. Discrete energy levels; Quantum confinement effect occurs, increases the energy gap between energy levels leading to metal to semiconductor to insulator transition.
- Decreased imperfections and defects: reason for changing electrical conductivity than bulk matter. etc.
- This more structural perfection in the nanomaterials improves their mechanical properties (increases mechanical strength e.g. hardness, toughness etc.).
- Increased paramagnetism and supermagnetism behaviour

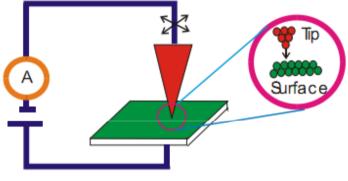
Magnetic Property changes

 Due to smaller size, permeability through the biological membrane increases. ——> <u>Biological Property</u>

How do we work on the nanoscale?

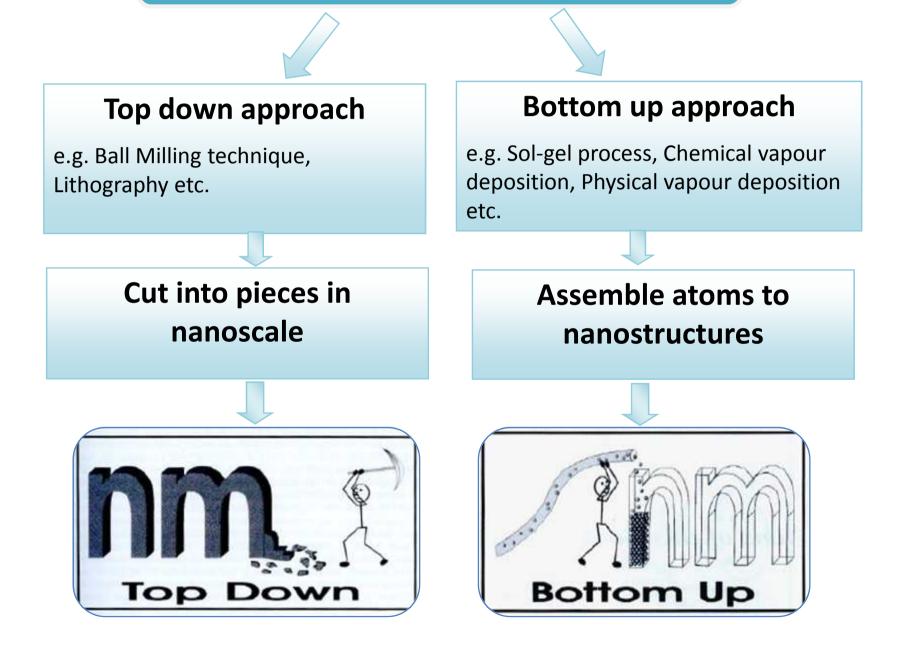
 Scientists have developed <u>electron</u> <u>microscopes</u> to "see" things on the nanoscale and also manipulate them.

Scanning Tunneling Microscope (STM): Works by sensing the Tunneling current between the sharp tip and the conducting surface when the tip is brought close to the surface.

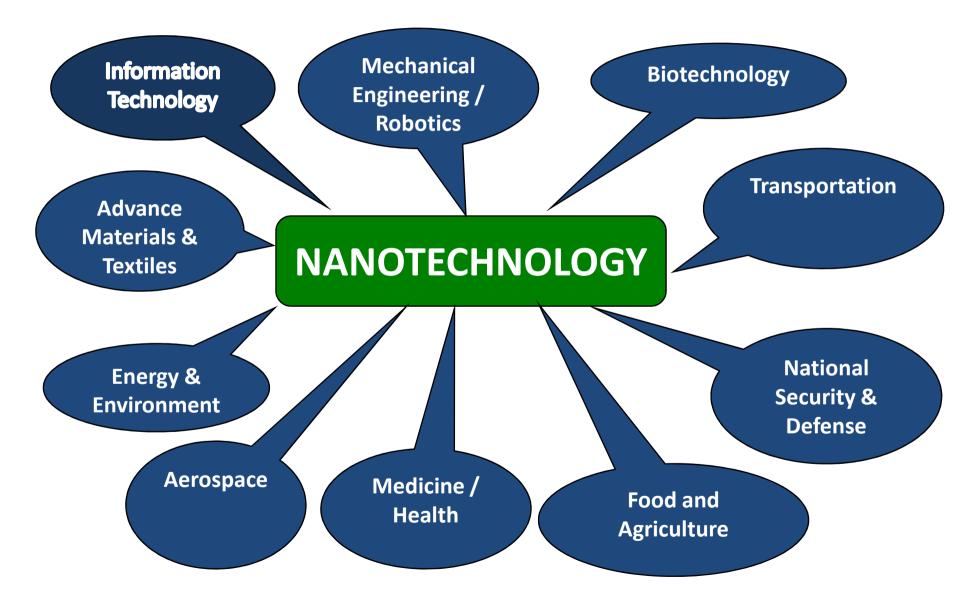


- Atomic Force Microscope (AFMs)
- > Transmission Electron Microscope (TEM)
- Scanning Electron Microscope (SEM)

Fabrication of Nanomaterials



What can we use nanotechnology for?



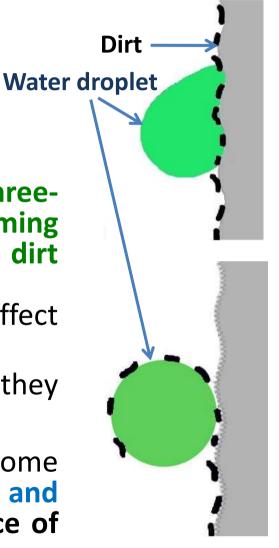
Nano-Textiles

Application in textiles Nanomaterial used
•Increase durability \longrightarrow Al ₂ O ₃ , SiO ₂ , Carbon nanotubes (CNT),
ZnO
•Self-cleaning/ dirt and \longrightarrow CNT, Fluoro acrylate, SiO ₂ , TiO ₂
water repellent
•Antibacterial \longrightarrow Ag, TiO ₂ , ZnO etc
•Wrinkle resistance \longrightarrow TiO ₂ , SiO ₂
•Improved staining — Nanoporous hydrocarbon on Nitrogen
/ reduce fade coating
• UV protection \longrightarrow TiO ₂ , ZnO
•Fire proof CNT, Boroxosiloxane, Montmorillonite
(nano clay), Sb_3O_2
•Electro conductive and \longrightarrow Carbon black, CNT, Cu, Polypyrrole
antistatic

Nano-Textiles

Nano products :

- Nano-Tex (wrinkle-resistance, stain resistance),
- Nanosphere (water and soil resistant),
- Nano-Pel (Water-and-oil repellent finishing) etc.
- NanoSphere impregnation involves a threedimensional surface structure with gel-forming additives which repel water and prevent dirt particles from attaching themselves.
 The mechanism is similar to the lotus effect occurring in nature.
- The Nanowhiskers can repel stains because they form a cushion of air around each fiber.
- To overcome the limitations of using resin, some researchers employed nano-titanium dioxide and nano-silica to improve the wrinkle resistance of cotton and silk respectively.



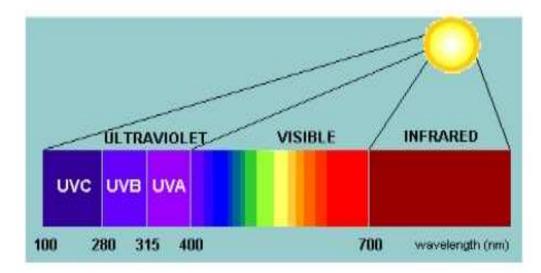
Antimicrobial Fabric

 The silver nanoparticles are toxic to microbes, and so colonies will never form, and clothes using this material will not have odours.



Cosmetics

 Zinc oxide and titanium oxide are both employed as opaque sunblocks.





Sports materials

• Polymer nanocomposites barrier film prevents air loss from Tennis balls (InMat), so that tennis ball do not lose its bounce.

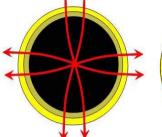
•Tennis racquet (<u>Wilson</u>) frames containing silicon dioxide nanoparticles - Increases strength, stability and power.

•Resin containing buckyballs (fullerenes) used to make badminton raquets (Yonex).

•Bicycle (Eston Cycling) parts made with carbon nanotubes- Increases stiffness without weight increase.

•Fishing rods (<u>St Croix Rods</u>) made with a epoxy resin in silica nanoparticles- Increased strength without weight increase.

•Jeremy Wariner used a new shoe designed using nanotechnology by Adidas (in the event men's 400m race) in the 2008 Olympic Games.





Ordinary tennis ball Tennis ball with nanocomposite gas barrier



Energy sector

- Fuel cell catalysis; hydrogen production photocatalysis; solar cells; lithium ion battery etc.
- Newer solar panels now incorporate "nanocrystalline silicon". This increases conversion efficiency.
- Other Examples: Titanium Dioxide Nanoparticles in Dye Solar Cells; Fullerene Derivates as Electron Acceptors in Polymer Solar Cells; Thin-Layer Solar Cells etc.



Nanomaterials for Aviation Industry

- Properties of Materials required for Airframe Structure: Light Weight; High Strength; High Toughness; Corrosion Resistance; Easy Reparability & Reusability; Less Maintenance & Durability. Nanomaterials can fulfill these requirements.
- Some **CNT based composites** which can be used for airframe structure are - CNT/Epoxy, CNT/Polyimide: wide range of Young's Modulus, High Specific Strength and Thermal Performance.
- Nanoclays reinforced Polymer Composites: Barrier Properties, Thermal and Flame Retardent
- Metal Nps incorporated Composites: extraordinary electrostatic discharge and electromagnetic interference (EMI) shielding properties

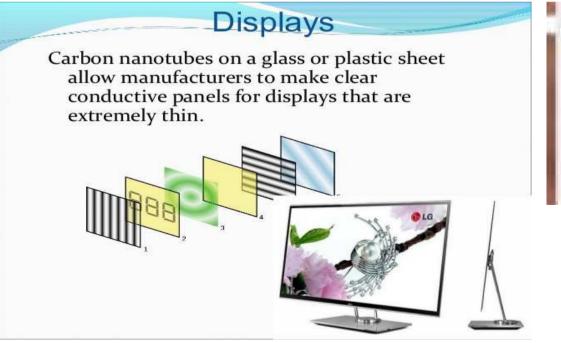
• SiC Nanoparticles in alumina Yittria stablized nanozirconia: crack healing, resulting in improved high-temperature, strength and creep resistance.



Nanotechnology in Electronics

Advantages of Using Nanotechnology in Electronics:

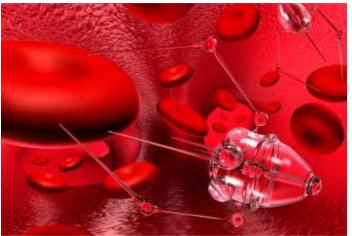
- Reducing the size of transistors used in integrated circuits & increasing the density of memory chips
- Decreasing the weight and thickness of the screens
- Improving display screens on electronics devices.
- Reducing power consumption.





Nano-medicine

- There are many possible medical uses of nanotechnology.
- Nano-coatings on hip and joint replacements to prevent rejection.



- Nano-capsules of drugs that will target cancer cells only i.e. nanotechnology may also be useful for developing ways to eradicate cancer cells without harming healthy, neighbouring cells.
- Detection and diagnosis, biomarking and imaging, MRI contrast agents, drug delivery, dental ceramics etc.
- Plasters and bandages can contain nanocrystals of silver, because it is toxic to bacteria.

Food and Agriculture

- Nano-Pesticides, Nanosensors for soil quality and for plant health monitoring
- Food packaging : Silicate nanoparticles in plastic packaging can provide a barrier to gases (oxygen) or moisture
- UV-protection : Zinc Oxide nanoparticles can block UV rays and provide antibacterial protection when added to plastic packaging



Nano-cellulose food packaging

 Protection from microorganism: Nano-Ag (Silver nano refrigerator) etc.

Environment

- Pollution control and monitoring :
- Ceria (CeO₂) nanocrystals doped with Au- nanoparticles can catalyze the oxidation of CO to CO₂ at a much lower temperature- this can be used in automobiles to reduced air pollution.
- ✓ TiO₂ nanoparticle-based photocatalytic degradation of air pollutants in self-cleaning systems
- ✓ Nanocatalysts for more efficient, and better-controlled catalytic converters
- Nanosensors for detection of toxic materials and leaks

Gas separation nanodevices.

Water treatment and remediation:

Nanosensors for the detection of contaminants and pathogens;

Nanoporous zeolites, nanoporous polymers, and attapulgite clays for water purification;

Magnetic nanoparticles for water treatment and remediation;

TiO₂ nanoparticles for the **catalytic degradation** of water pollutants.

Nanomembranes for **water purification**, desalination, and detoxification.

Nanotechnology spans other Areas

- Industrial:
- Scratch-Resistant and Dirt-Resistant Paints; optical engineering, Nanoparticle Fillers for Tyres (enhance tyre performance and durability), catalysis, fabrication of cutting tools and hard tip etc.
- Samsung says that "Samsung WM1245A Washing Machine releases over 400 billion silver ions which penetrate deeply into fabrics of any kind and create a coat of sterilizing protection for a maximum of 99.99% disinfection and an added antibacterial effect of up to 30 days after washing".
- Defence and security: Highly sensitive sensors, smart materials etc.
- And many more.....



FEAR

- Nuclear and atomic bombs can have different dimensions
- Cloning and miniaturization
- Nano medicine- worrying factor! Needed more Research.....

 Acknowledgement: The material has been developed with the help of different text books, journal material and web help. For details contact through author mail (gorai_soma@rediffmail.com)